

Item Number	Part Number	Description	Qty
1	D2915249	12HH Chuck Assembly - 12.5 Degrees	1
2	D1/2X2C8P	1/2-13UNC x 2" Hex Cap Grd8	10
3	D1/2LW8P	1/2" Lock Washer	20
4	D2915312	Lower Clamp Ring – single * Chuck Side	1
5	D5030246	O Ring	2
6	D5040292	Oil Seal - Double Lip	2
7	D3/8X11/2C8P	3/8-13UNC x 1 1/2" Hex Cap Grd8	20
8	D161-120	3/8" Lock Washer External Tooth	8
9	Not Used	Bearing is inset into Gear Case	
10	B3T-220	1/8" Socket Head Pipe Plug	6
11	D5030265	O Ring	2
12	D5010200	Tapered Roller Bearing	2
13	D2915309	Thrust Washer	2
14	DBI109H	1" Square Head Pipe Plug	1
15	DBI109B	1/4" Square Head Pipe Plug	2
16	DBI109E DCow Magnet	3/4" Square Head Plug Place in bottom of Gear Case	2 1
17	D2915368	Drill Head Housing – B15	1
18	D5020126	Bushing, Hinge Pivot	2
19	D2915308	Key	6
20	D2915464	Gear 96 Teeth	1
21	D2915305	Drive Sleeve	1
22	D2915463	Gear 89 Teeth	1
23	D1/2C8P	1/2-13UNC Hex Nut Grd8	4
24	D2915360	1/2" X4" **Modified** Hex Cap	4
25	D2915306	Key, Drive Sleeve	3
26	D2915303	Spindle	1
27	D2915310	Drill Head Shim Pack-Stainless	1
27A	D2915310-003	Shim .003" Thick	
27B	D2915310-008	Shim .008" Thick	
27C	D2915310-020	Shim .020" Thick	
28	D2915453	Upper Bearing Retainer, Motor Side	1

29	B3T-105	1/8 NPT Grease Fitting	1
29A	DH5677Z3	1/8" NPT - 5 PSI Grease Relief	1
30	D5040292	Oil Seal – Double Lip	1
31	D2915452	Upper Clamp Ring – double- 2 Seals	1
32	D3506006	Spindle Nut	1
33	D3506009	Spindle Lock Nut	1
34	D011233	5/16-24UNF x 1" Socket Cap	3
35	D2920316	Bushing Retainer	1
36	D011205	5/16-18UNC x 1 1/4" Socket Cap	3
37	D011149	1/4-20UNC x 3/4" Socket Cap	2
38	D013014	1/4" Hi-Collar Lock Washer	6
39	D5204012	Lube Pump	1
40	D2920433	Bushing Spacer, Lube Pump	1
41	DBI113A3	1/8" NPT x 3" Long - Pipe Nipple	1
42	D5040225	Oil Seal	1
43	D2915425	Mounting Adapter	1
44	D5030039	O Ring	1
45	D011153	1/4-20UNC x 1" Socket Cap	4
46	D5200012	7/16" Steel Ball	1
47	D8265052	Spring	1
48	D8265051	Spring Retainer	1
49	D2915365	Shifter Rod	1
50	DBALLKNOB	Ball Knob	1
51	D2915358	Shifter Lever Guide	1
52	D5030713	O Ring	2
53	D2920318	Primary Gear Shifter Yoke	1
54	D2920430	Hitch Pin Clip Assembly	1
55	D3/8X11/4C8P	3/8-16UNC x 1 1/4" Hex Cap Grd8	6
56	D3/8LW8P	3/8 Lock Washer	12
57	D2915357	Shifter Lever Bracket	1
58	D1/2SAE8P	1/2" SAE Hardened Washer	3
59	D123022	1/2-20UNF Slotted Nut	1
60	D165145	Cotter Pin - 1/8 x 1 1/2" Long	1
61	D2920476	Magnetic Sensor	1

62	D2915366	Housing Cover	1
63	D3/8X1C8P	3/8-16UNC x 1" Hex Cap Grd8	12
64	D2925468	Guard - Magnetic Tachometer.	1
65	DBI116H	3/4" Street Elbow	1
66	DN5406-12-02	3/4" x 1/8 " NPT Reducer	1
67	D7500346	1/8" NPT Breather Plug	1
68	D2920792	Filter Bracket	1
69	D1/4X3/4C8P	1/4-20UNC x 3/4" Hex Cap Grd8	2
70	D1/4LW8P	1/4" Regular Lock Washer	2
71	DOFRS25P10	Oil Filter Assembly	1
71A	DBT260-10	Filter Element	1
72	D5202961	Sight Glass - Oil Flow	1
73	D2920482	input Drive Shaft Tip	1
74	D5010170	Roller Bearing	1
75	D5051162	Retaining Ring	1
76	D2915314	Primary Gear - 29T / 22T	1
77	D2915459	Input Drive Shaft * W/O Drive Tip	1
78	D5050433	Retaining Ring	1
79	D2915362	Bearing Shield	1
80	D5030248	O Ring	1
81	D5000179	Ball Bearing	1
82	D2915456	Motor Adapter	1
83	D5051237	Retaining Ring	1
84	D18100382	O Ring	1
85	D011361	1/2-13UNC x 1 3/4" Socket Cap	5

PROLENC[®]

MANUFACTURING INC.

D2915261 – B15 DRILLHEAD ASSEMBLY

