

Item Number	Part Number	Description	Qty
1	D1/2X11/2C8P	1/2-13UNC x 1 1/2" Hex Cap Grd8	3
2	see below	Bushings	
3 3A	D3/4X11/2C8P D5/8X11/2C8P	3/4-10UNC x 1 1/2" Hex Cap Grd8 5/8-10UNC x 1 1/2" Hex Cap Grd8	3
4	D3506907	Top Cap Adapter	1
5	D1/2X21/4C8P	1/2-13UNC x 2 1/4" Hex Cap Grd8	9
6	see below	Jaw Set	
7	D5202450	Jaw Retaining Ring	2
8	D3506906	Top Cap Holder	1
9	D1/2X61/2C8P	1/2-13UNC x 6 1/2" Hex Cap Grd8	6
10	D1/2X8C8P	1/2-13UNC x 8" Hex Cap Grd8	3
11	D3506878	Top Spacer	3
12 12A	D2920390 D3506872	Chuck Bowl (12.5°) Chuck Bowl (7°)	1
13	D3506879	Key Locking Spring	1
14	D5200517	Spring	18
15	D3506881	Key	3
16	D3506880	Bottom Spacer	9
17	D5040192	Oil Seal *inc in Seal Kit*	9
18	D3506870 D-155	Housing O ring **Seals Housing to Bearing**	1 1
19	D1/2X41/2C8P	1/2-13UNC x 4 1/2" Hex Cap Grd8	10
20	D5041022	V-Ring *inc in Seal Kit*	1
21		1/4" Dust Plug for Shipping	1
22	B3T-1130	1/4" - 28 Grease Fitting	3
23	D3506909 D3506909C	Cylinder Cylinder **Hard Chrome Plated**	1
24	D5035018	Wear Ring *inc in Seal Kit*	1
25	D5035016	U Cup Seal *inc in Seal Kit*	1

26	D3506928	Actuator Sleeve	1
27	D3506908 D3506908C	Piston Piston **Hard Chrome Plated**	1
28	D5222624	Spring Pin 3/8" x 1-1/2" Lg	4
29	D5000199	Thrust Bearing - Brass Cage	1
30	D3506882	Back Up Ring	1
31	D5054078	Retaining Ring	1
32	D5035015	U Cup Seal *inc in Seal Kit*	1
33	D5035017	Wear Ring *inc in Seal Kit*	1
34	D1/2X2C8P	1/2-13UNC x 2" Hex Cap Grd8	10
35	D2915301	Chuck Adapter B15	Chuck Adapter
36	D1/2C8NL	1/2-13UNC Nylock Nut Grd8	10
***	D3506577	Seal Kit **inc items 17,20,24,25,32,33**	1
		<b>Jaw Set / Bushings</b>	
2	D2920402	Bushing, B Rod	1
2	D2920405	Bushing, B Casing	1
2	D2920404	Bushing, N Rod	1
2	D2920473	Bushing, H Rod / N Casing	1
6	D2920392 D3506854	Jaw Set, B Rod -3 Holes (12.5°) Jaw Set, B Rod -2 Holes (7°)	1
6	D2920395	Jaw Set, B Casing	1
6	D2920394 D3506857	Jaw Set, N Rod -3 Holes (12.5°) Jaw Set, N Rod -2 Holes (7°)	1
6	D2920396 D3506859	Jaw Set, H Rod/N Casing-3Holes(12.5°) Jaw Set, H Rod/N Casing-2 Holes (7°)	1

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**D2915429 – B15**

**12HH CHUCK ASSEMBLY**

